

### BANGLADESH TECHNICAL EDUCATION BOARD Agargoan, Dhaka-1207.

YEAR DIPLOMA-IN-ENGINEERING PROGRAM SYLLABUS (PROBIDHAN-2016)

# **CERAMIC TECHNOLOGY**

TECHNOLOGY CODE: 676

3rd SEMESTER

4-

## DIPLOMA IN ENGINEERING PROBIDHAN-2016

### **CERAMIC TECHNOLOGY**

## (676) 3<sup>rd</sup> SEMESTER

	Subjec t Code	Name of the subject	Г	Ρ	С	Marks				
SI. No						Theory		Practical		Total
						Cont asse ss	Fina I exa m	Cont asse ss	Fina I exa m	-
1	6572 2	Communicativ e English	1	3	2	20	30	50	0	100
2	6593 1	Mathematics -3	3	3	4	60	90	50	0	200
3	6592 2	Physics -2	3	3	4	60	90	25	25	200
4	6763 1	Model & Mould Fabrication-1	2	3	3	40	60	25	25	150
5	6763 2	Ceramic Equipments & Body Preparation	2	3	3	40	60	25	25	150
6	6763 3	Mining and Geological Engineering	1	3	2	20	30	25	25	100
7	6661 1	Computer Application	0	6	2	0	0	50	50	100
Total				24	20	240	360	250	150	100 0

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#### MODEL AND MOULD FABRICATION- I T P C 2 3 3

#### AIMS

To provide the students with an opportunity to develop knowledge and skills to:

- Understand Gypsum and plaster of Paris.
- Understand the model & mould.
- Understand manufacture processes for model and mould.
- Understand sizing reagent.
- Understand mould key, Plug and center.
- Understand profile.
- Develop skill in performing experiments on model and mould fabrication.

#### SHORT DESCRIPTION:

Model; Mould Fabrication, Gypsum; Plaster of Paris; Mixing of Plaster of Paris; Sizing Materials; Mould Key, Plugs and Center; Modeling Wheel and Tools; Profile.

#### DETAIL DESCRIPTION

#### THEORY:

#### 1. Understand the concept of model.

- 1.1 Discuss the basic concept of model.
- 1.2 Explain the necessity of model.
- 1.3 Describe the preservation method of model.
- 1.4 Describe the necessary of preservation of model.

#### 2. Understand the model making process.

- 2.1 Explain the model making process.
- 2.2 Mention the type of model making process.
- 2.3 Explain the free hand process of model making.
- 2.4 Describe the lathe process of model making.
- 2.5 Describe the roller & frame process of model making.
- 2.6 Describe the wheel process of model making.

#### 3. Understand the Basic concept of die and mould.

- 3.1 Define die.
- 3.2 Define mould and press mould.
- 3.3 Explain core and Cavity.
- 3.4 Distinguish between die and mould
- 3.5 Describe the necessity of die and mold in ceramics.

#### 4. Understand the Mould Materials.

- 4.1 Basic concept of mould materials.
- 4.2 Classify mould materials.
- 4.3 Make a list of mould materials.
- 4.4 Mention advantages and disadvantages of Metal and Non Metal mould materials. 4.5 Selection criteria of mould materials.

#### 5. Understand the mould fabrication.

- 5.1 Define mould fabrication process.
- 5.2 Describe the classification of mould fabrication process.

5.3 Describe the advantage of plaster mould.

- 6. Explain the necessity of plaster mould in Understand the Gypsum.
  - 6.1 State the meaning of gypsum.
  - 6.2 Describe the different types of gypsum.
  - 6.3 Describe the physical properties of gypsum.
  - 6.4 Describe the chemical properties of gypsum.
  - 6.5 List the uses of gypsum.
  - 6.6 Mention the chemical analysis of gypsum.

#### 7. Understand the

#### Plaster of Paris.

7.1 Define Plaster of

Paris.

- 7.2 Describe the type of plaster of paris.
- 7.3 Define the calcinations.
- 7.4 List the manufacturing process of Plaster of Paris from gypsum.
- 7.5 Describe the kettle calcinations process for the production of Plaster of Paris.
- 7.6 Describe the rotary calcinations process for the production of plaster of Paris.
- 7.7 List the uses of plaster of Paris.

#### 8. Understand the mixing of Plaster of Paris.

- 8.1 Explain mixing process.
- 8.2 Describe the necessity of mixing of Plaster of Paris.
- 8.3 Mention the ratio between water & plaster for different mould.
- 8.4 Explain the physical change of plaster of paris with water.
- 8.5 Describe the chemical reaction of plaster of paris with water.
- 8.6 Mention the necessity of Plaster mixing process.
- 8.7 Solve the problems related mixing of plaster of Paris.

#### 9. Understand the sizing materials.

- 9.1 Define sizing.
- 9.2 List the sizing materials.
- 9.3 Describe the preparation of size.
- 9.4 Describe the necessity of sizing.
- 9.5 Describe the applying process of size.
- 9.6 Describe the removing process of size.
- 9.7 Explain the effect of bubbles in mould.

#### 10. Understand Mould key, plug and Cottle.

- 10.1 Define the following terms :
- (i) mould key, (ii) Notches, (iii) plug and (iv) cottle Explain the necessity of
  - mould key and Notches. 10.2 Discuss the importance plug and cottle Describe the making process of knotch. 10.5Explain the necessity of plug for mould making.
  - 10.6 Discuss the importance of cottle.

## 11. Understand Modeling wheel and tools.

11.1 State the meaning of model

wheel.

11.2 List of modeling tools.

11.3 Explain the uses of modeling tools.

- 11.4 Define the terms dividing line and centering.
- 11.5 Describe the finding process of centering on the wheel.
- 11.6 Describe the finding process of deviding line on the wheel.
- 11.7 Explain the necessity of centering.

#### **12.** Describe the importance of **Understand the profile**.

12.1 Define profile.

- 12.2 List the profile materials in the ceramic field.
- 12.3 Describe the profile making processes.
- 12.4 Explain the necessity of profile.
- 12.5 Mention the considering factors for profile making .

#### 13. Understand the Template.

- 13.1 Define Template.
- 13.2 Describe the Template making processes.
- 13.3 Explain the necessity of Template.
- 13.4 Describe function of template .
- 13.5 Discuss the uses of template.

#### Practical

- 1. Show skill in physical identification of Gypsum.
- 2. Show skill in calcinations of gypsum.
- 3. Show skill in Physical identification of Plaster of Paris.
- 4. Show skill in determining water and plaster of Paris ratio in the deferent type of mould.
- 5. Show skill in preparing size.
- 6. Show skill in making following model with mould.
- (1) Pen holder. (2) Salt pot. (3) Triangle ashtray. (4) Oval type
- ashtray. (5) Corrugated ashtray. (6) Fish. (7) Dolls. (8) Photo frame.
- (9) soap case. (10) Paper weight (different shapes).

#### Reference Books:-

1. Ceramic Hand Books-by Robinson, Sin.

- 2. Text Book of Ceramic Engineering-by Komolel.
- 3. Stoneware and porcelain -by Daniel Rhodes.
- 4. Ceramic form, Degigns and Decovatrners -by Lane peter.
- 5. Ceramic Hand Book –by Gregory.
- 6. Ceramic proceeding –by Terpstres.
- 7. Ceramic Technology and processing –by king alom